Risk Assessment Number PRA00042 **Product Risk Assessment Form**

Supplier Name	Lincoln Electric Company	Part RA Revision Date	Product Manager	Supplier Part Number	SAP Part Number	Part Description	SAP Stats Group	Product Schedule to Licence (Yes/No)	Schedule Nbr or Date	PDF Copies as Evidence
Supplier SAP ID	AU10	8-Aug-13	Paul Smith	KA1434-2	KA1434-2	Redi-MIG 325	107RM32500			
Supplier ISO9001 Licence No. =										
ISO9001 Licence Expiry Date =										
Supplier Product Side Licence =										
RA Maximum Risk Score =	90									
RA Risk Rating =	Medium Concern									

(Negligible & Low Concern Ratings) Product Manager Authorisation:- Date:- 23/8/13

(Medium & High Concern Ratings) Engineering Manager Authorisation:- Date:- 26/8/2013

and / or QA Manager Authorisation:-

Damage Effect	Product Hazard arising from use or failure	Consequence	Exposure Frequency	Control Measure Classification	Probability of Occurrence with Control Measures	Controls Measures to ensure Risk Rating	Comments or Actions for Product acceptance	Aspect Risk Rating Score	Aspect Risk Rating
Human Aspects	Optical Hazard from use	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	30.00	Low Concern
	Optical Hazard from failure	Nill	Nill	N/A	Not Possible	Not Required		0.00	Negligible Risk
	Thermal Hazard from use	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	30.00	Low Concern
	Thermal Hazard from failure	Minor	Rare	Mostly Controlled	Possible	Worksafe Standard Practices	Use correct PPE, print warnings	6.00	Negligible Risk
	Electronic Radiation (EMC) Hazard	Nill	Very Rare	No Controls	Unlikely	Not Required	Passed EMC standard requirements	0.00	Negligible Risk
	Toxicity - Respiratory Hazards	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	30.00	Low Concern
	Toxicity - Circulatory system Hazards	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	30.00	Low Concern
	Toxicity - Skin Irritation / Disorder from use	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	30.00	Low Concern
	Radiation injury	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	30.00	Low Concern
	Chemical Injury	Nill	Very Rare	No Controls	Unlikely	Worksafe Standard Practices	Refer MSDSs, Use correct PPE	0.00	Negligible Risk
	Physical Injury from use	Serious	Constant	Mostly Controlled	Unlikely	Warning on Packaging and Literature	Use correct PPE, print warnings	30.00	Low Concern
	Physical Injury from failure	Minor	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	10.00	Negligible Risk
	Electrocution through welding	Moderate	Constant	Partially Controlled	Possible	Worksafe Standard Practices	Control trigger	90.00	Medium Concern
	Electrocution through power outlets	Nill	Very Rare	Fully Controlled	Unlikely	Worksafe Standard Practices	No power outlets fitted	0.00	Negligible Risk
	Electrocution from failure	Minor	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	10.00	Negligible Risk
	Fatality from use	Minor	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	10.00	Negligible Risk
	Fatality from failure	Minor	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	10.00	Negligible Risk
Energy Aspects	Thermal	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	22.50	Low Concern
	Electrical	Minor	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Print warnings	7.50	Negligible Risk
	Pressure	Minor	Very Rare	Mostly Controlled	Possible	Warning on Packaging and Literature	Use correct PPE, print warnings	2.25	Negligible Risk
	Gravitational	Nill	Very Rare	No Controls	Unlikely	Not Required	Use correct PPE, print warnings	0.00	Negligible Risk
	Mechanical	Minor	Rare	No Controls	Unlikely	Not Required	Use correct PPE, print warnings	12.00	Negligible Risk
	Kinetic	Nill	Very Rare	No Controls	Unlikely	Not Required		0.00	Negligible Risk
	Vibration	Nill	Very Rare	No Controls	Unlikely	Not Required		0.00	Negligible Risk
	Radiation	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	22.50	Low Concern
Emmission Aspects	Optical Radiation	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	15.00	Negligible Risk
	Thermal Radiation	Serious	Constant	Mostly Controlled	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	15.00	Negligible Risk
	Electronic Radiation (EMC)	Nill	Very Rare	No Controls	Not Possible	Not Required	Passed EMC standard requirements	0.00	Negligible Risk
	Noise Emmissions	Minor	Constant	No Controls	Unlikely	Worksafe Standard Practices	Use correct PPE, print warnings	20.00	Low Concern
	Chemical Emmissions	Nill	Very Rare	No Controls	Unlikely	Not Required		0.00	Negligible Risk
	Gaseous Emmissions	Serious	Constant	Mostly Controlled	Unlikely	Warning on Packaging and Literature	Use correct PPE, print warnings	15.00	Negligible Risk
	Solid Waste	Nill	Very Rare	No Controls	Unlikely	Not Required		0.00	Negligible Risk
	Water Pollution	Nill	Very Rare	No Controls	Unlikely	Not Required		0.00	Negligible Risk
	Soil Pollution	Nill	Very Rare	No Controls	Unlikely	Not Required		0.00	Negligible Risk
End User Application Aspects (Financial)	Fire Risk from use	Minor	Rare	No Controls	Unlikely	Worksafe Standard Practices	Take appropriate precautions	4.00	Negligible Risk
	Fire Risk from failure	Minor	Rare	No Controls	Unlikely	Worksafe Standard Practices	Take appropriate precautions	4.00	Negligible Risk
	Explosion Risk from use	Nill	Nill	N/A	Not Possible	Not Required		0.00	Negligible Risk
	Explosion Risk from failure	Nill	Nill	N/A	Not Possible	Not Required		0.00	Negligible Risk
	Collapse of Structure/equipment	Nill	Nill	N/A	Not Possible	Not Required		0.00	Negligible Risk
	Rework of Structure/equipment	Nill	Nill	N/A	Not Possible	Not Required		0.00	Negligible Risk
	Litigation	Serious	Constant	Mostly Controlled	Unlikely	Warning on Packaging and Literature		7.50	Negligible Risk

(Critical & Catastrophic Ratings) Director Authorisation:- Date:-

This Risk Assessment is for equipment as manufactured and is applicable at time of the original delivery from Lincoln Electric. Once the equipment is on site / installed a new risk assessment will be required to be performed by owner / operator covering the new environment..

Customer Assistance Policy

The business of The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for advice or information about their use of our products. We respond to our customers based on the best information in our possession at that time. Lincoln Electric is not in a position to warrant or guarantee such advice, and assumes no liability, with respect to such information or advice. We expressly disclaim any warranty of any kind, including any warranty of fitness for any customer's particular purpose, with respect to such information or advice. As a matter of practical consideration, we also cannot assume any responsibility for updating or correcting any such information or advice once it has been given, nor does the provision of information or advice create, expand or alter any warranty with respect to the sale of our products. Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying this type of fabrication methods and service requirements.